

H

G

F

E

D

C

B

A

H

G

F

E

D

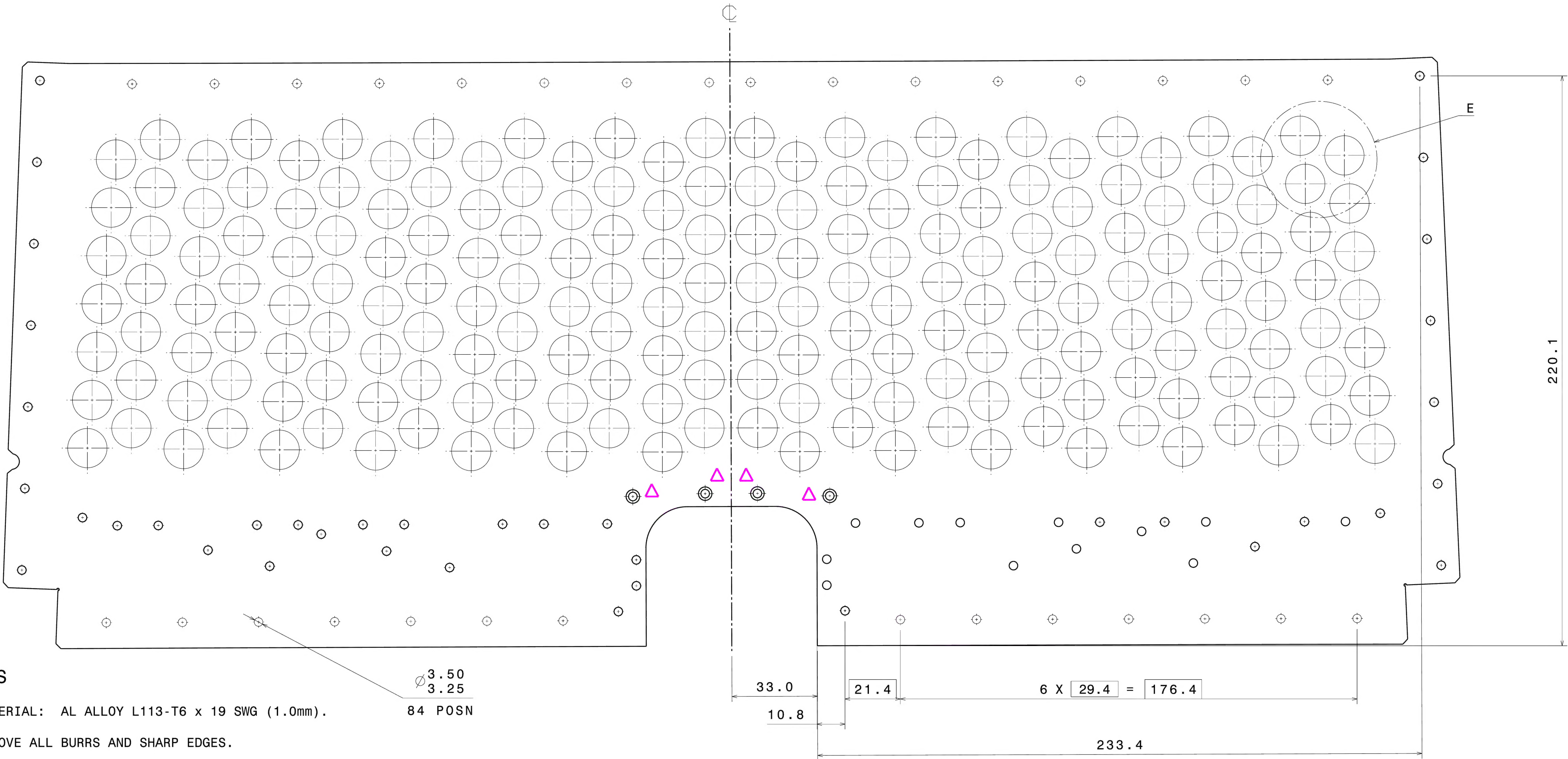
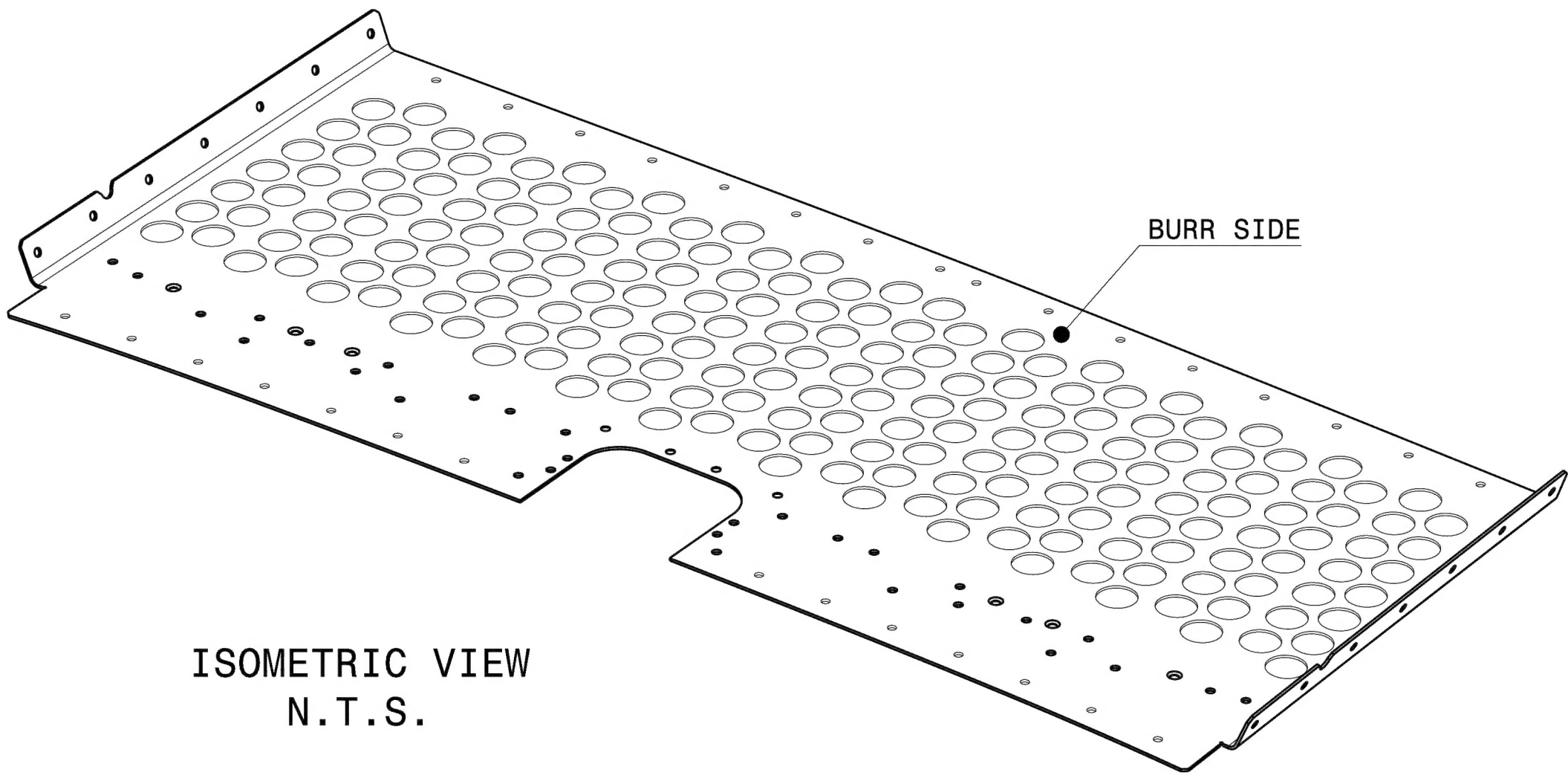
C

B

A

12	11	10	9	8	7	6	5	4	<div>DRG NO QB21891</div> <div>SH A * B</div> <div>ISS P2X</div>	1
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ZONE	ISS	DESCRIPTION	DATE		APPROVALS
ALL	P2X	SHT A LOC C7/8 - WAS 4 HOLES DIA 3.50/3.25. ADDED CSK DETAIL ON SHT B ECR R42277 INCORPORATED. CHANGE CODE: P1	14 OCT 2014	MODIFIED: B MITCHEM	
			26 AUG 2015	DRG CHCK: T CLARK	
				PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			27 AUG 2015	DSGN APPL: A G BUTCHER	



NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\pm 0.34$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL
- TO BE FORMED ON ASSEMBLY.

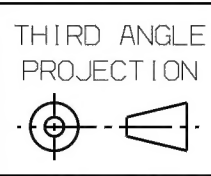
PART MARK  
TO QD5016



1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	
TOLERANCES ARE:	
DECIMALS	ANGLES
X. ± 1.0	± 0.5 DEG
.X ± 0.5	
.XX ± 0.25	
.XXX ± -	
SURFACE FINISH 3.2	
DO NOT SCALE DRAWING	



THIRD ANGLE  
PROJECTION

DRG PER ASME  
Y14.5M-1994  
OR  
BS 8888

APPROVALS		DATE
DRAWN BY	S D CLARKE	26 SEP 2014
DRG CHCK	T CLARK	26 SEP 2014
PROJ ENGR		
MFG ENGR		
TECH APPL		
DSGN APPL		
DSGN APPL	E C BULA	26 SEP 2014
CONTRACT NO		

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PALL Corporation  
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE  
PLATE OUTLET

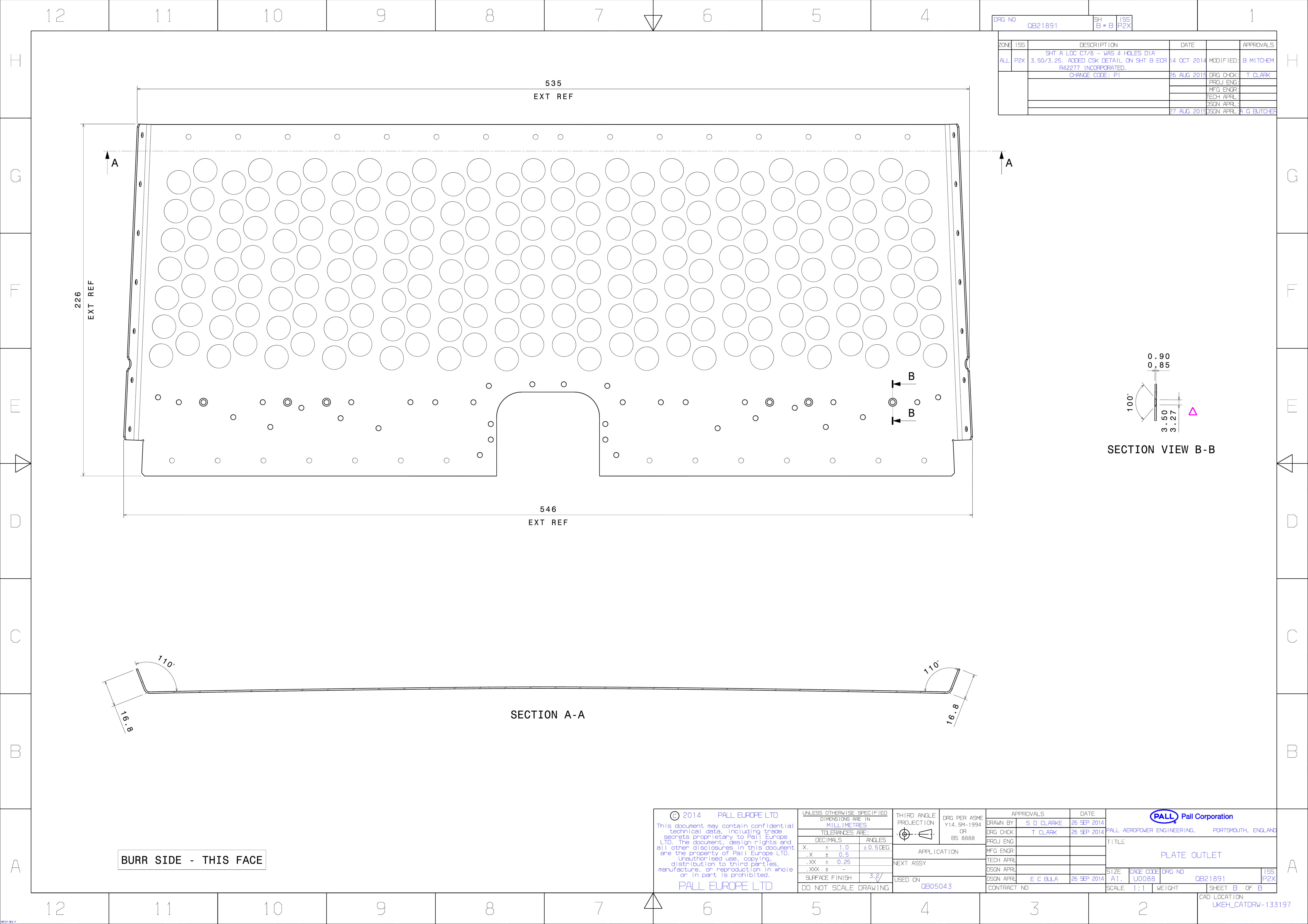
SIZE A1.  
CAGE CODE U0088  
DRG NO QB21891  
ISS P2X

SCALE 1:1  
WEIGHT  
SHEET A OF B

CAD LOCATION  
UKEH\_CATDRW-133197



12	11	10	9	8	7	6	5	4	3	2	1
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DRG NO		QB21891		SH	ISS
				B	P2X
ZONE	ISS	DESCRIPTION		DATE	APPROVALS
ALL	P2X	SHT A LOC C7/8 - WAS 4 HOLES DIA 3.50/3.25. ADDED CSK DETAIL ON SHT B ECR R42277 INCORPORATED.		14 OCT 2014	MODIFIED: B MITCHEM
		CHANGE CODE: P1		26 AUG 2015	DRG CHCK: T CLARK
					PROJ ENGR:
					MFG ENGR:
					TECH APPL:
					DSGN APPL:
				27 AUG 2015	DSGN APPL: A G BUTCHER

BURR SIDE - THIS FACE

© 2014 PALL EUROPE LTD		UNLESS OTHERWISE SPECIFIED		THIRD ANGLE		DRG PER ASME		APPROVALS		DATE		 Pal Corporation					
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		MILLIMETRES				OR		BS 8888		DRG CHCK		T CLARK				26 SEP 2014	
		TOLERANCES ARE:								PROJ ENGR							
		DECIMALS		ANGLES						MFG ENGR							
		X. ± 1.0		± 0.5 DEG						TECH APPL							
		.X ± 0.5								DSGN APPL							
		.XX ± 0.25								DSGN APPL		E C BULA				26 SEP 2014	
		.XXX ± -								USED ON		QB05043					
		SURFACE FINISH		3.2						CONTRACT NO							
		DO NOT SCALE DRAWING								SCALE		1:1				WEIGHT	
										SHEET		B				OF B	
										TITLE		PLATE OUTLET					
										SIZE		A1				CAGE CODE	
										DRG NO		QB21891				ISS	
								P2X									